

## Quality Inspectors & PCDIMS Programmers

L&R recently added a new Hexagon Excel 9.15.9 DCC CMM to our Quality department and are looking to hire additional QC inspectors and CMM Programmers as we grow. With 2 Manual and 3 Programmable Brown & Sharpe CMM's utilizing PCDIMS, we prefer experienced inspectors but are willing to accept applicants currently enrolled in quality classes with local colleges. A great attitude with a willingness to continue learning is very important to us. Qualified QC inspectors are highly skilled, so compensation is based on your experience and ability. Open to discussing relocation expenses.

This is a full-time position with benefits. We offer medical, HSA or Flexible Spending health coverage, life insurance, dental, 401(k) & Roth, Profit Sharing, ESOP, PTO on major holidays, and tuition assistance. Please see our website for more details: "[www.lrpprecisiontooling.com](http://www.lrpprecisiontooling.com)".

L&R is an 1/3 **employee owned job shop (ESOP)**, where each employee/owner benefits from their hard work. Therefore, we are looking for a self-motivated employee with a positive attitude to help grow the company while earning a good living. As a job shop, we produce short runs so inspectors are not performing the same task over and over which becomes boring, instead we do work for a variety of customers in Aerospace, Defense, and commercial endeavors that keeps the work interesting.

This position includes the inspection of machined, assembled parts, or products for defects and deviations from print specifications. This position requires using precision measuring instruments and complex inspection equipment to verify tolerances of as close as **plus/minus .0002"**.

**Overtime** is typically needed to keep up with production. This position will typically, be for 40 to 50 hours a week, with overtime needed beyond that at times and occasionally a half day on Saturday to accommodate our customer workload.

### **Minimum Requirements :**

- High school diploma or GED
- A minimum of three (3) years experience in **Quality Control final inspections** or we will consider a candidate who has graduated from an accredited school with a Quality Inspection Degree.
- Experience with PC DMIS or equivalent software as used with CMM's (coordinate measuring machines).
- Strong math skills.
- Job Type: **Full-time**

### **Application Questions**

**We have requested that candidates answer the following questions:**

- How many years of Geometric Dimension & Tolerance inspection experience do you have?
- How many years of inspecting machined parts to tolerances of .002" to .0002" experience do you have?
- How many years of inspection of parts using calipers, mic's, CMM etc. experience do you have?
- Are you authorized to work in the following country: United States?
- Did you graduate from or take inspection classes from an accredited Quality Program?
- Are you willing to work overtime and an occasional Saturday?
- Would working a split shift from approximately 10am to 8pm be an option?