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Details for the Five Axis CNC Programmer position

We are seeking a CNC Vertical Mill Machinist with five years minimum experience in 3+2 and/or 5 axis simultaneous programming. Experience with MasterCam programming and Haas controls is required and experience with Okuma controls would be a plus. Experience with other Cadcam software's will be considered.

The compensation package is dependent on experience and skill level. We are very competitive for the right skill sets. We are a 1/3 employee owned company which means as an employee/owner, your retirement plan benefits from your hard work as the company grows. In addition to our 401 K Package we also offer a Roth option. We ask that you review our **Benefits Page** under the **Employment** header on our website for additional information. Typically, this position is a 50-hour work week but there are generally opportunities for additional overtime based on our workload over the last several years.

L&R Precision Tooling, Inc. was formed in 1997 so we are a well-established company with an eye towards innovation. This is demonstrated by our adaptation of 7 & 5 axis equipment in addition to our 52-pallet capacity Flexible Manufacturing System integrated with 3) OKUMA 4-axis horizontal machining centers.

Skillsets that are associated with this job include:

Program Haas & Okuma machines utilizing MasterCam software

An overall desire to deliver efficiencies via the ability to be creative when and where it's appropriate in the areas of programming, tooling and multi-tasking

Ability to communicate well with Customer's Engineering & Technical Staff and Vendors to facilitate open communication towards efficiency and customer satisfaction

Fixture design and setup procedure implementation

An understanding of and ability to install equipment such as rotary indexers and trunnion tables

Knowledge and implementation of polishing and deburring methods

Knowledge of a wide variety of alloys, titanium and Inconels in particular are a plus

Ability to utilize a wide variety of inspection equipment, a working knowledge of PC-DMIS CMM Inspection Software would be a plus.