

CNC Vertical Machinist Position – Two needed, one to replace a retiring machinist and the second to fill a position created from a promotion in that department.

L&R Precision Tooling Inc, a precision job shop located in Lynchburg Virginia, is searching to fill a **vertical machinist position** in our **CNC department** on first shift due to a retirement and the other to fill a position created from a promotion in that department. The individuals selected will be capable of **setting up** and operating Haas CNC machining centers. Five years' experience in CNC vertical machining required and proficiency in using Mastercam software and/or Okuma control experience would be a plus. Hourly pay will be from 18.00 to 29.00 depending on experience and skillsets.

This position will typically be for 40 to 50 hours a week, with overtime needed beyond that at times and occasionally a half day on Saturday to accommodate our customer workload.

Our departments machine a wide range of materials ranging from aluminum to Inconel while holding tolerances as low as .0002". As an **ESOP Company**, each employee/owner benefits from their hard work. Therefore, we are looking for a self-motivated employee with a positive attitude to help grow the company while earning a good living.

This is a full-time position with benefits. We offer medical, HSA or Flexible Spending health coverage, life insurance, dental, 401(k) & Roth, Profit Sharing, ESOP, PTO on major holidays, and tuition assistance. Please see our website for more details: www.lrprecisiontooling.com. Starting wage package is highly competitive with qualifications and experience evaluated.

Requirements for CNC Setup/Operating position.

- Ability to read, comprehend, and understand mechanical blueprints.
- Excellent attention to details.
- Ability to read and edit G code programs.
- Can identify proper tooling and checks gages according to layout sheets.
- Able to setup job from scratch by reading layout sheet and print.
- Can verify tolerances using measuring instruments such as dial indicator, gauge blocks, micrometers, profilometer, and CMM's.
- Precise measuring skills.
- Ability to troubleshoot normal program and machine issues with little or no assistance required.
- Ability to inspect product for conformity to print before 1st piece or final inspection Operations.
- Must have strong math skills.
- Able to maintain surface finishes and tolerances according to print and customer requirements.
- Able to use a scanner to collect and enter production data accurately.

Job Type: Full-time