

## **Position for Quality Control Inspector**

L&R Precision Tooling Inc, a precision job shop located in Lynchburg Virginia is searching to fill a position for a Quality Control Inspector. They will be one of three inspectors in our close tolerance machine job shop that runs prototype through production quantities.

Duties include inspection of machined, fabricated or assembled parts or products for defects or deviations from specifications. Will utilize precision measuring instruments and complex inspection equipment to verify tolerances of +/- .0002". Will also prepare product for shipment and laser mark parts. Overtime is typically needed to keep up with production.

Must have a minimum of three years experience and proficiency in using PC-DMIS software, or equivalent, for programming our Brown & Sharpe CMM's. We also have a Nikon Vision System so familiarity of that system would be beneficial but not necessary.

As an ESOP Company, each employee/owner benefits from their hard work. Therefore, we are looking for a self-motivated employee with a positive attitude to help grow the company while earning a good living. This is a full-time position with benefits.

We offer health insurance with a Flexible Spending option or an HSA, life insurance, short and long term disability insurance, dental, 401(k) & Roth, Profit Sharing, ESOP, paid time off on major holidays, and tuition assistance. Employees do pay a portion of the health insurance and dental policies.

Starting wage package is highly competitive. Qualifications and experience will be taken into account.

### **Requirements for this position:**

- U.S. Citizen, (L&R is an ITAR registered company).
- Ability to read, comprehend, and understand mechanical blueprints
- Excellent attention to details
- Able to program and operate CMM machine using PC-DMIS software.
- Can verify tolerances using measuring instruments such as dial indicator, gauge blocks, micrometers, profilometer, and CMM's.
- Precise measuring skills.
- Must have strong math skills.
- Able to inspect surface finishes and tolerances according to print and customer requirements
- Able to use a scanner to collect and enter production data accurately.

- Able to follow ISO 9000 & AS9100 procedures and requirements.
- Maintain a clean and efficient work area.
- Follow all safety and OSHA requirements
- Work as a team member or independently as job requires us to continuously improve our processes.
- Excellent work ethic with good attendance.
- Flexible to work over 40 hours as required by customer demand.
- Ability to read, write, and speak the English language.

### **Physical Requirements:**

- Lifting up to 75 lbs.
- See Well (either naturally or with correction).
- Wear safety equipment such as safety glasses when on the Shop Area floor
- Requires good eye, hand coordination and work in a safe manner around the machines.

Please see our website for more details: [www.lrpresiciontooling.com](http://www.lrpresiciontooling.com)